

FABRIC CATALOG

comfort is our promise



causa
Design * Develop * Deliver



www.causadirect.com
Tel. 866.695.7022



release natural comfort



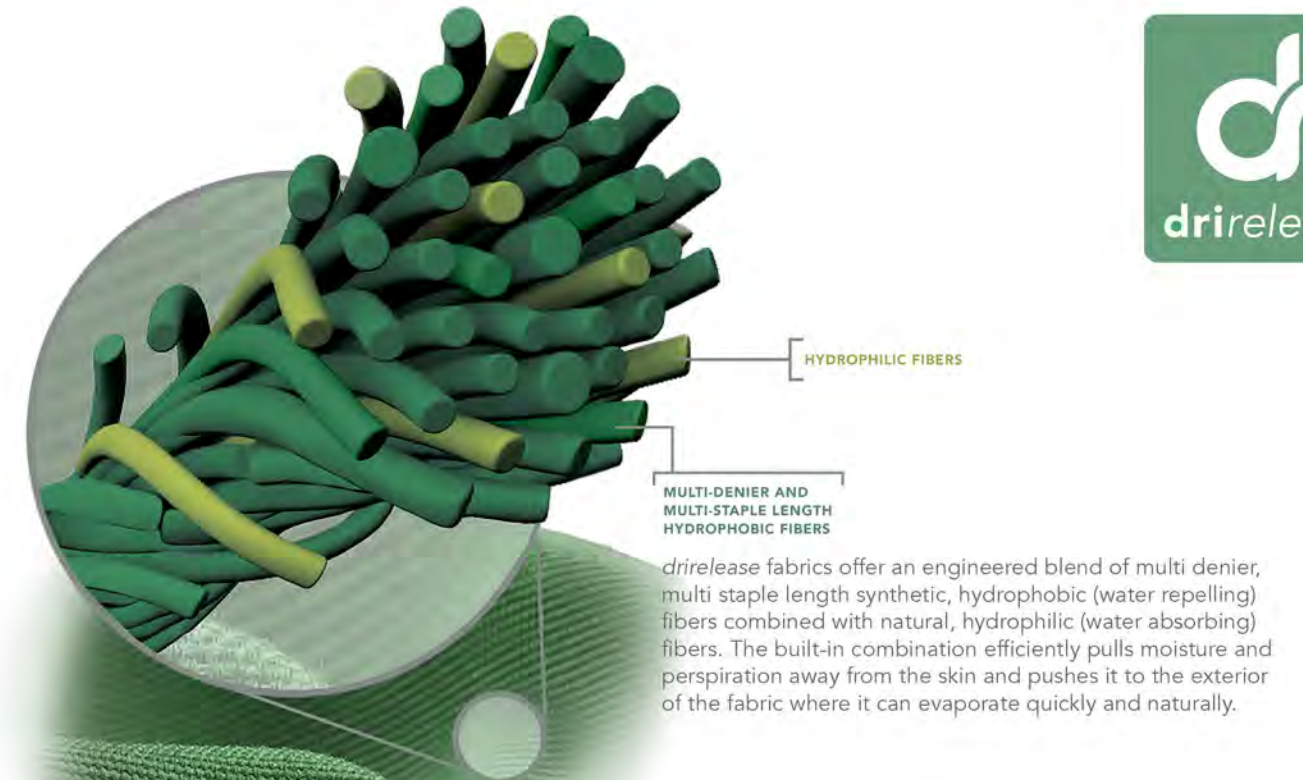
Even before putting it on, *drirelease* instills a sense of comfort in knowing that its benefits are natural and inherent, using no chemical performance treatments. The engineered blend of fibers optimizes the wicking, drying, soft feel and comfort of all fabrics, naturally.

The unique *drirelease* technology utilizes synthetic and natural fibers to accelerate the water release rate of fabrics, pushing water and perspiration through and to the outside of the garment into the air, faster than other performance fabrics on the market.

drirelease is available in a wide range of classic and fashion-forward blends. Comfortable classic cotton, Merino wool which never feels damp against the skin, silk that's machine washable for summer cool and winter warmth, easy-care natural linen, soft and smooth Lyocell, high hemp performance, fashion Naia™ luxury, E.C.O. (Environmentally Correct Origins) with BCI, organic cotton or recycled polyester, and even customized blends to meet your specific needs.

It is our promise that the natural performance of *drirelease* will keep wearers fresh, dry and comfortable whatever the day has in store.

comfort is our promise
we are your solutions provider



<p>MOISTURE WICKING</p> <p>All <i>drirelease</i> fabrics utilize hydrophobic and hydrophilic fibers to pull moisture away from the skin — fast.</p>	<p>FAST DRYING</p> <p>In test after test, <i>drirelease</i> fabrics reach one of the industry's highest standards for dryness — up to four times faster than cotton.</p>	<p>PERMANENT PERFORMANCE</p> <p>With no chemicals or irritants to wash out over time, <i>drirelease</i> ensures eco-friendly, long-term fabric performance.</p>	<p>SUPERIOR COMFORT</p> <p>Our fabrics' soft, natural feel keep wearers dry and comfortable — regulating body temperature — keeping skin up to 7°F cooler.</p>	<p>PREMIUM QUALITY</p> <p>Our wide array of fabrics and knits exhibit excellent hand, hold their shape, and are easy care. They resist pilling, wrinkling and static cling.</p>
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**COMFORT, TRUSTED BRAND,
DESIGN & DEVELOPMENT,
TRENDS, FABRIC RESOURCE,
QUALITY, PERFORMANCE,
TECHNOLOGY, SUPPLY CHAIN**

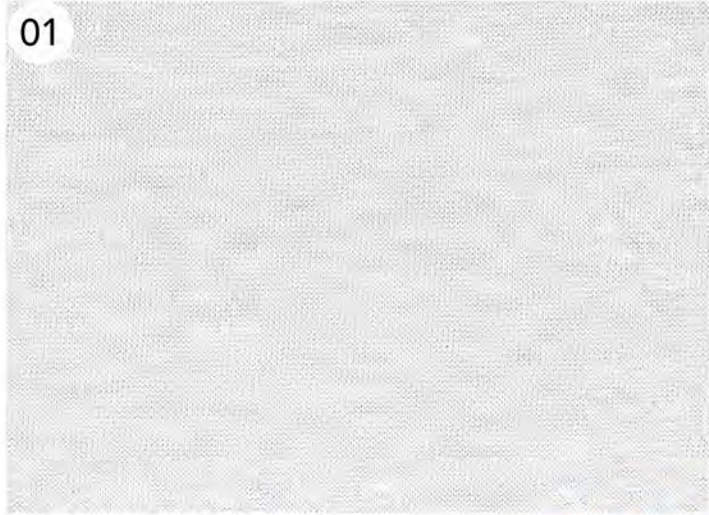
drirelease natural blends

custom solutions



JERSEY

01



183 - MCS-2513-16-0 (125 GSM)
88% PES 12% SILK



02



674 - NK000694/Q-0 (136 GSM)
88% PES 12% LINEN



03



562 - YM1608022-0 (160 GSM)
85% PES 15% CO



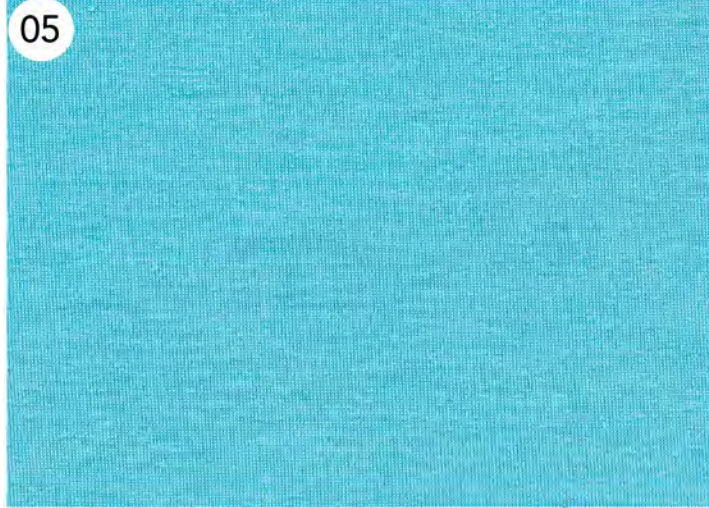
04



450 - SK5074-0 (165 GSM)
88% RECYCLED PES 12% LYO



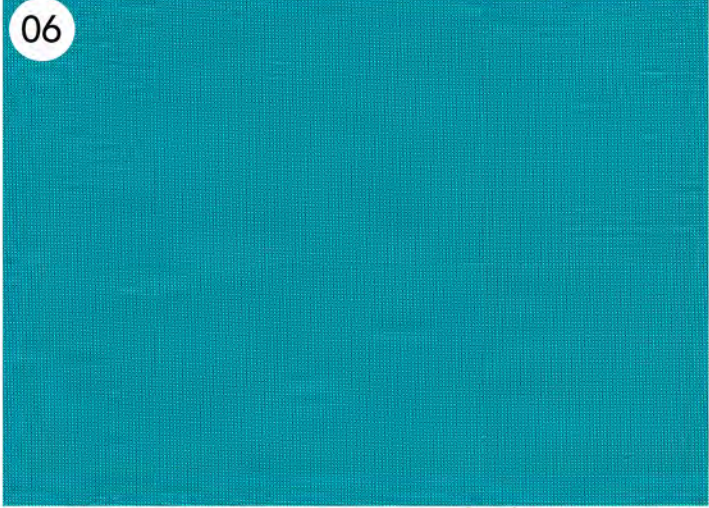
05



450 - SK6284-0 (140 GSM)
85% PES 15% Naia™



06



450 - SK5928-0 (135 GSM)
88% PES 12% LYO



JERSEY W/ SPANDEX

07



532 - T13616-1 (145 GSM)
83% PES 11% LYO 6% SP



08



450 - SK6126-0 (200 GSM)
83% RECYCLED PES 11% LYO 6% SP



09



659 - SBK33145A-1 (175 GSM)
84% PES 11% WO 5% SP



10



641 - FKRP0176-0 (171 GSM)
84% PES 11% LYO 5% SP



11



562 - YM14T54-0 (170 GSM)
81% PES 14% CO 5% SP

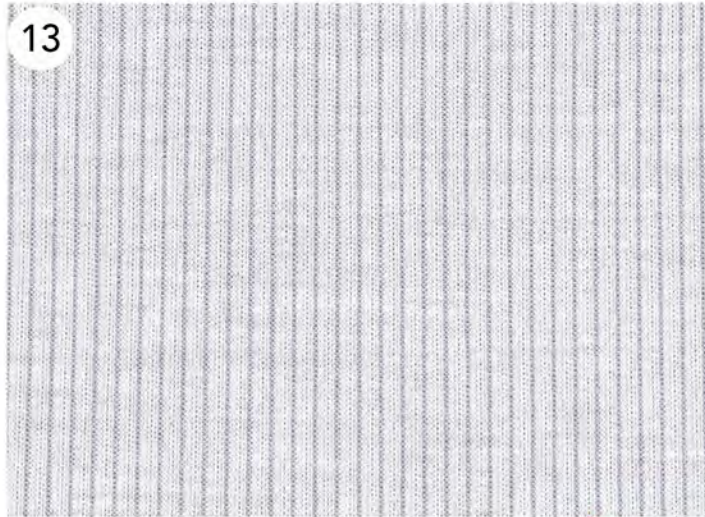


12



562 - YM1602008-0 (145 GSM)
78% PES 14% CO 8% SP

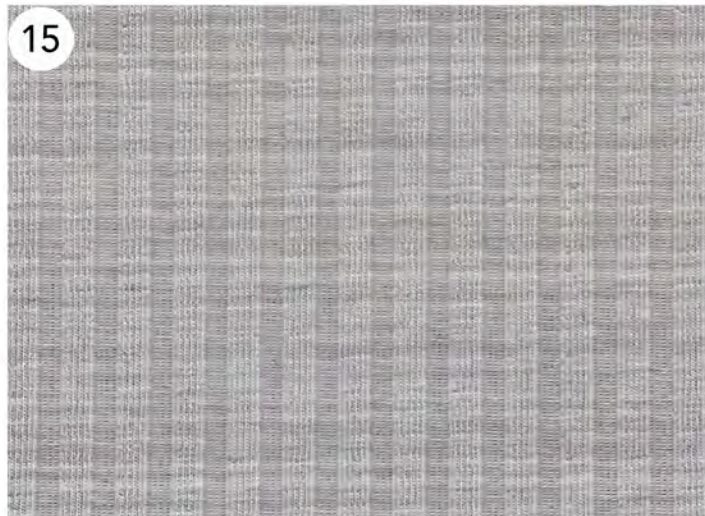





13
450 - SK6277-0 (230 GSM)
85% PES 15% Naia™ 




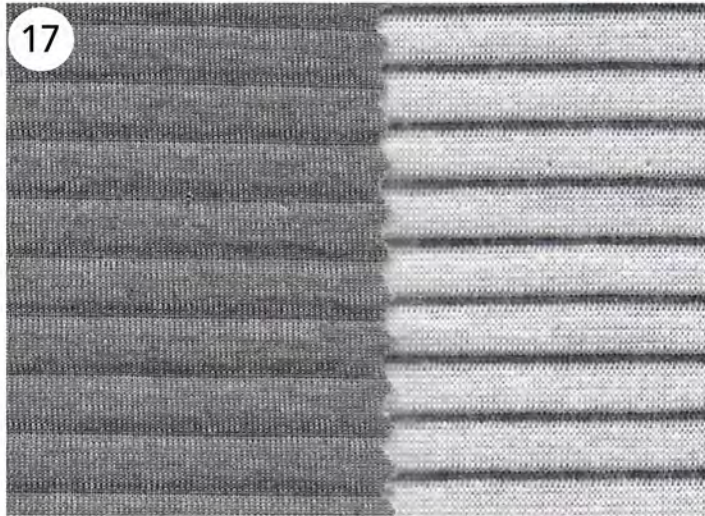
14
450 - SK6123-0 (165 GSM)
88% PES 12% LYO 




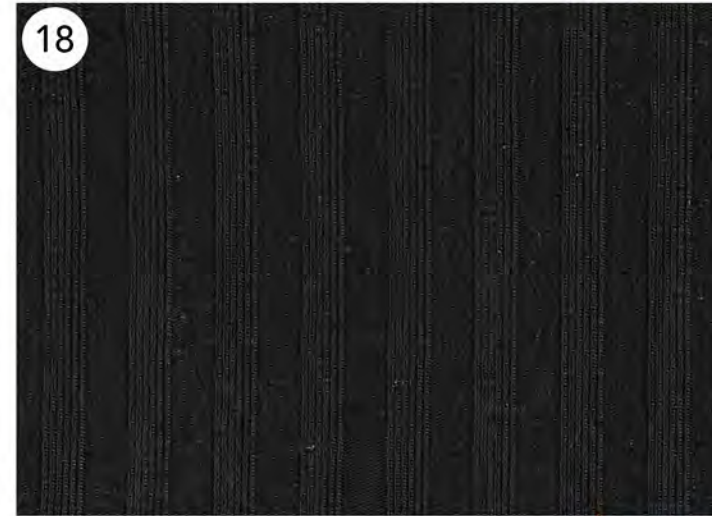
15
450 - SK6358-0 (180 GSM)
86% PES 10% CO 4% SP 



16
562 - YM1905003-0 (360 GSM)
84% PES 11% LYO 5% SP 



17
183 - MCO-2832-4-0 (200 GSM)
94% PES 6% WO 



18
450 - SK6280-0 (200 GSM)
87% PES 10% Naia™ 3% SP 



drirelease VERSA DYE

Versatility is an absolute necessity for brands looking to advance the needle in terms of design innovation, sustainability, MOQ flexibility and cost management.

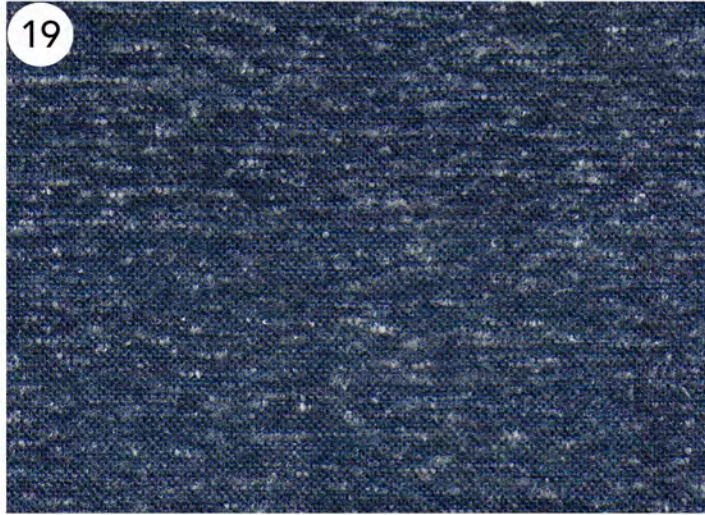
drirelease Versa Dye is a collection of *drirelease* fabrics where each one is capable of producing a wide variety of color effects in dyeing. The *drirelease* yarns in these fabrics utilize an engineered blend of fibers that take dye differently, making it possible to dye one, two, three or all of the fibers.

Every *drirelease* blend offers the ability to dye both solids and heathers with one fabric. This is the simplest form of *drirelease Versa Dye*. To go a step further, we can introduce special blending techniques along with additional fibers in spinning to create a wider range of color and visual textures. This blending technique allows for a wide variety of "streaky" effects when you dye for one or more fibers. The concentration can be adjusted from subdued heather, complex mélange or to extra streaky. The versatility does not end with color. Adding a slub pattern or nubs in these yarns create unique textured effects.

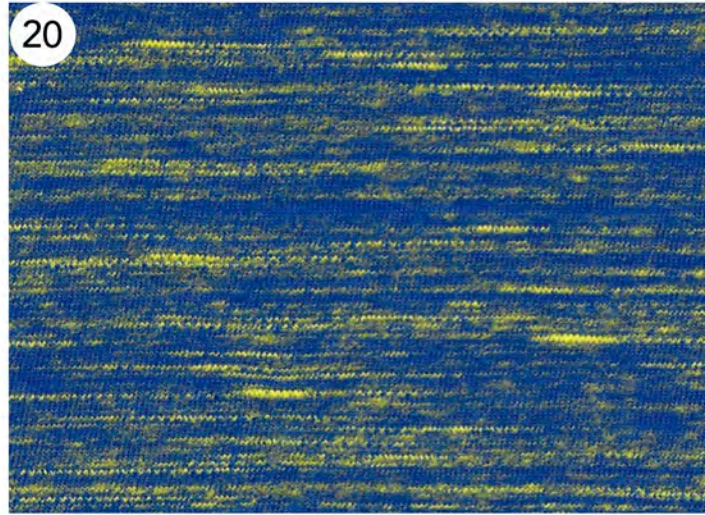
The primary goal of *drirelease Versa Dye* is to provide you with tremendous versatility with one base fabric. Start with one of many of the existing fabric styles or create your own. Our technical team and mill partners can collaborate with you to achieve your design goals with Versa Dye.



VERSA DYE



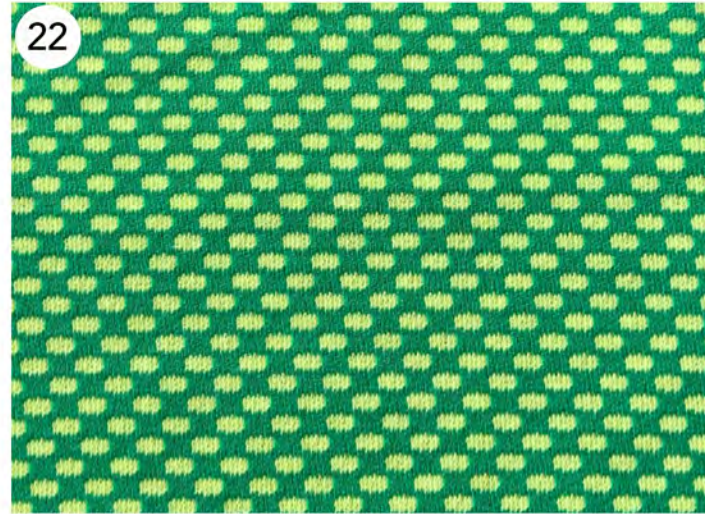
19
562 - YM1608012-0 (170 GSM)
85% PES 15% CO 




20
414 - DR-PA-6630-0 (156 GSM)
85% PES 15% CO 



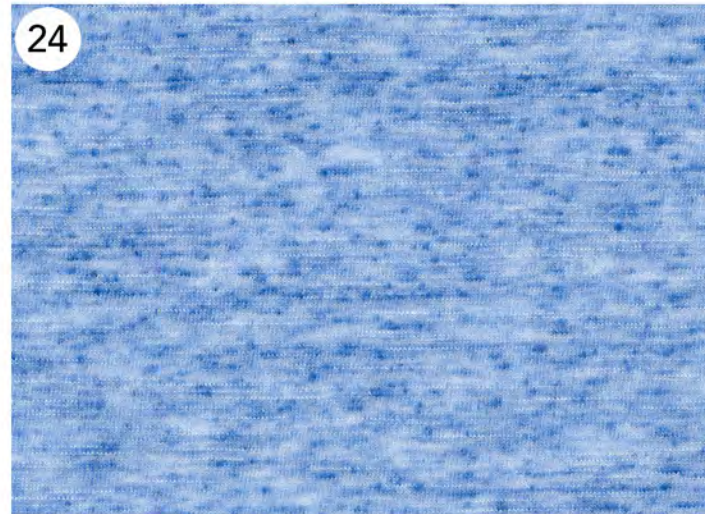
21
166 - D1606-933-0 (170 GSM)
82% PES 13% LYO 5% SP 



22
414 - DR-PA-6534-0 (180 GSM)
64% PES 11% CO 25% CAT DYE PES 

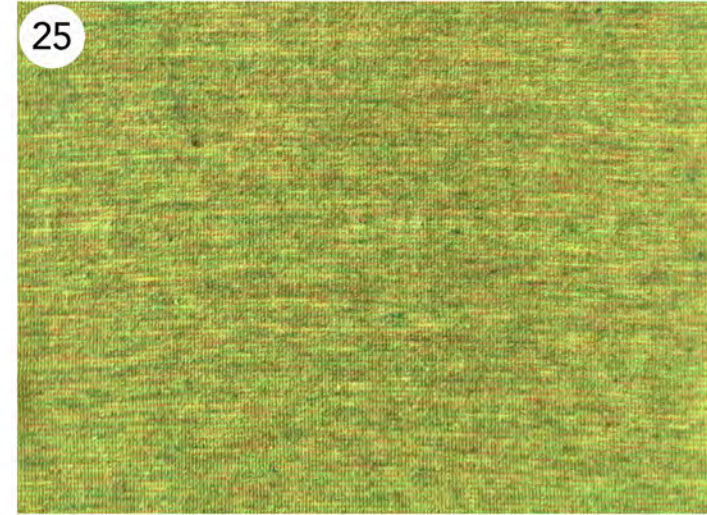



23
562 - YM1809003-0 (145 GSM)
85% PES 15% CO 



24
450 - SK4731-0 (150 GSM)
85% PES 15% CO 

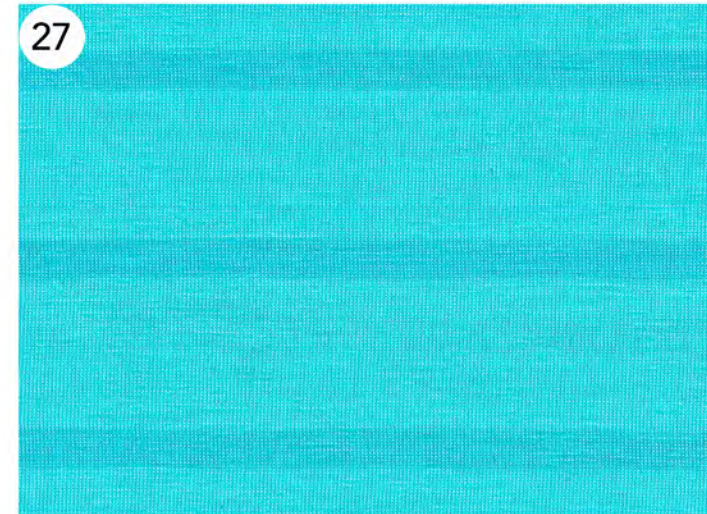
VERSA DYE



25
414 - DR-PAP-5912-0 (159 GSM)
92% PES 8% CO 



26
470 - 20784-0 (175 GSM)
85% PES 11% HEMP 4% SP 



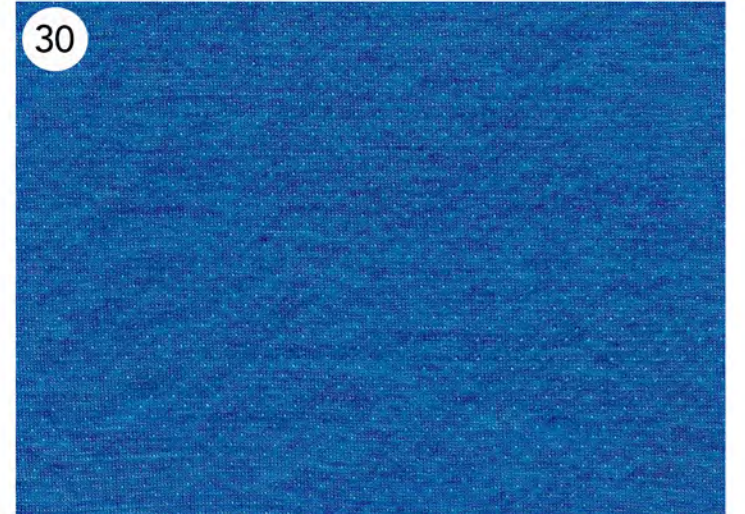
27
414 - DR-PA-6937-0 (156 GSM)
88% RECYCLED PES 12% ORGANIC CO 



28
614 - KS551B-0 (136 GSM)
88% PES 12% LYO 



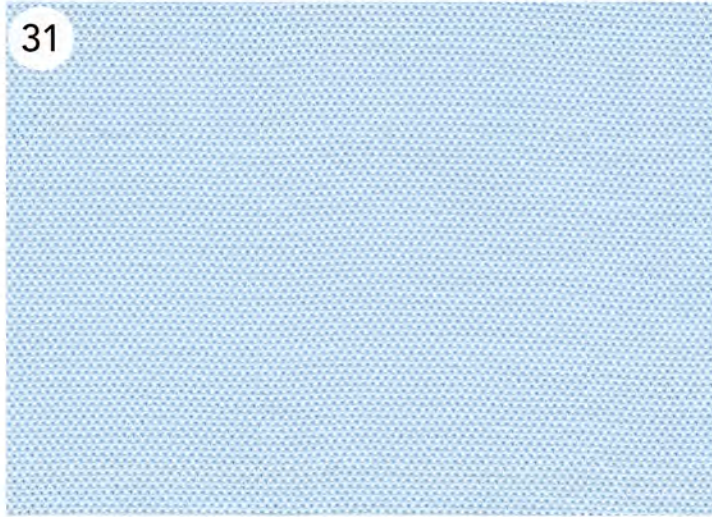
29
414 - PAP-4844-0 (156 GSM)
90% PES 10% CO 



30
532 - TC16575-0 (152 GSM)
85% PES 10% LYO 5% SP 

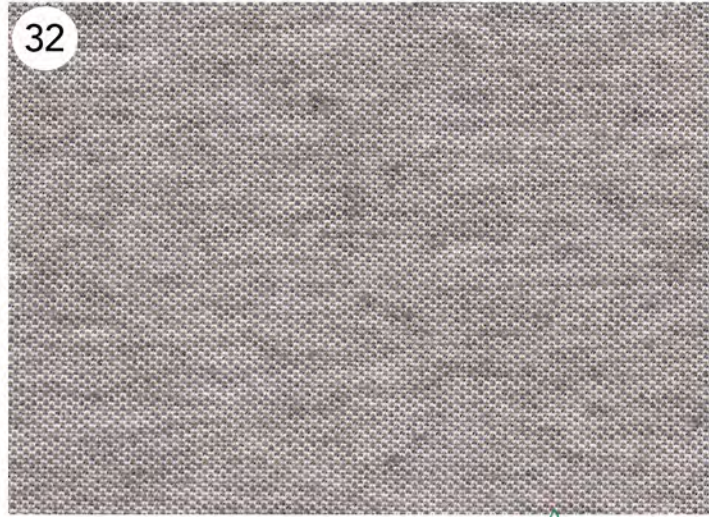


PIQUE



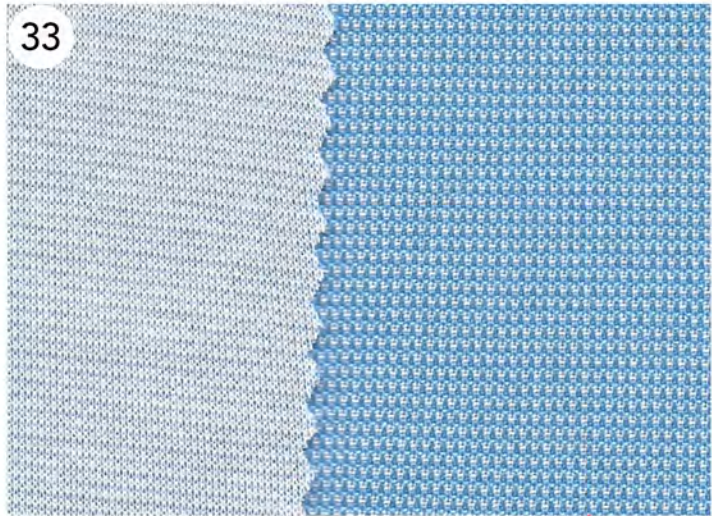
31

562 - YMYCWF-0 (215 GSM)
85% PES 15% CO



32

470 - 20783-0 (200 GSM)
88% PES 12% HEMP



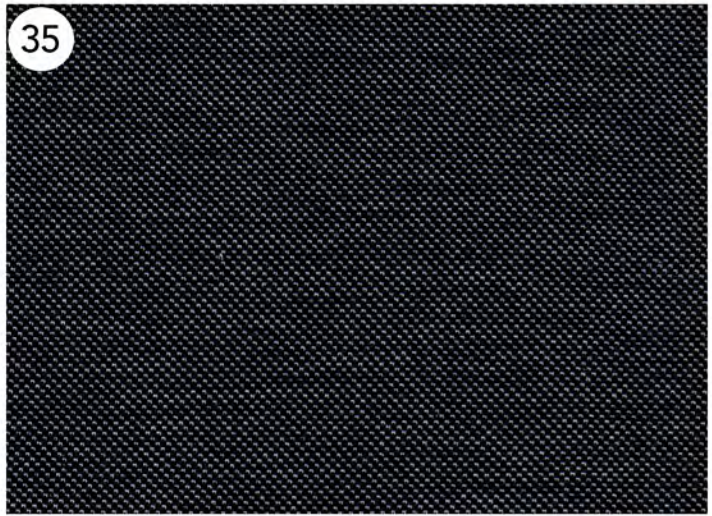
33

450 - SK6288-0 (190 GSM)
92% PES 8% Naia™



34

166 - D1908-593-0 (150 GSM)
85% PES 12% LI 3% SP



35

562 - YM1906007-0 (215 GSM)
85% PES 15% CO

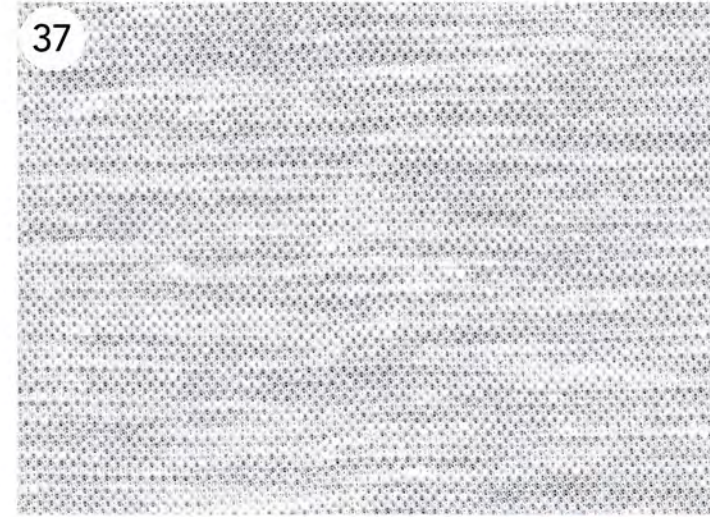


36

414 - PAP-5913-0 (193 GSM)
92% PES 8% CO

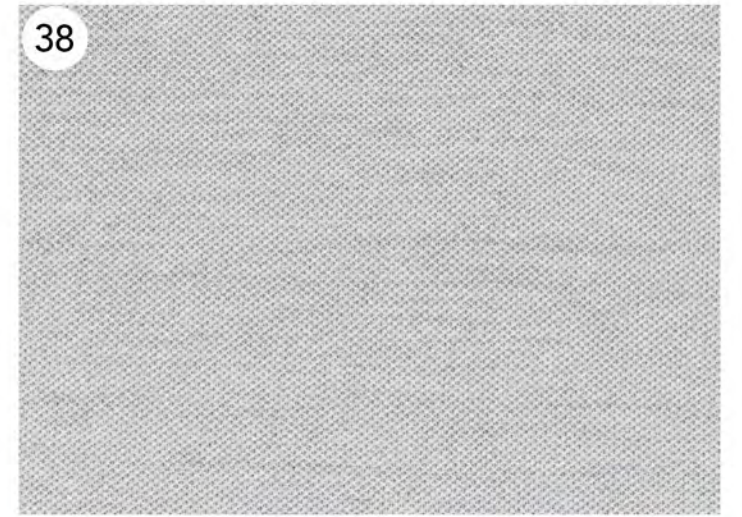


PIQUE



37

500 - NFB2017KN-64-0 (170 GSM)
85% PES 15% CO



38

562 - YM10082-0 (205 GSM)
94% PES 6% WO



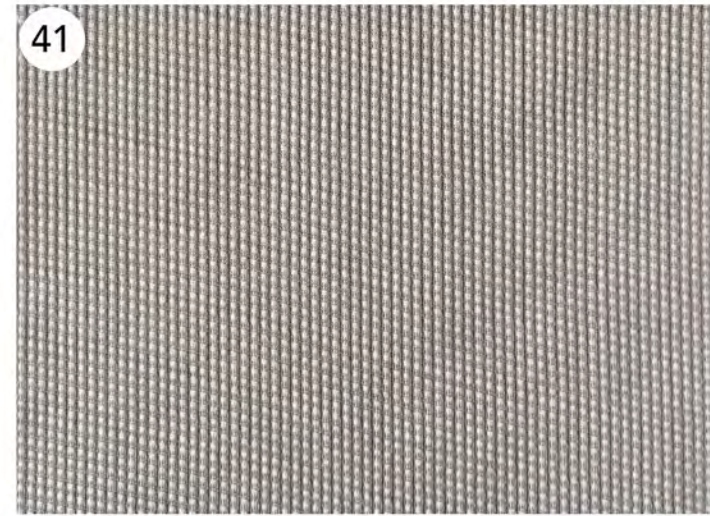
39

614 - KS566B-0 (122 GSM)
88% PES 12% LYO



40

450 - SK6227-0 (225 GSM)
81% PES 14% Naia™ 5% SP



41

562 - YM12TE5-0 (180 GSM) - Interlock
92% PES 8% WO

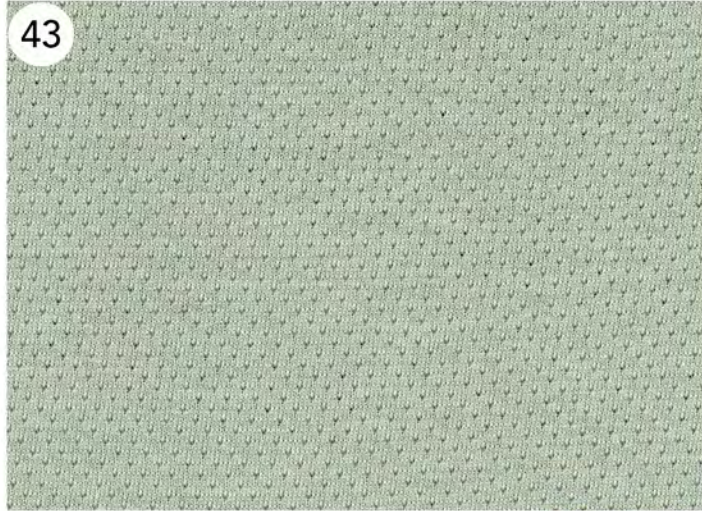


42

641 - FKRP0174-0 (185 GSM) - Jersey
62% PES 9% LYO 6% SP 23% RECY PES



MESH



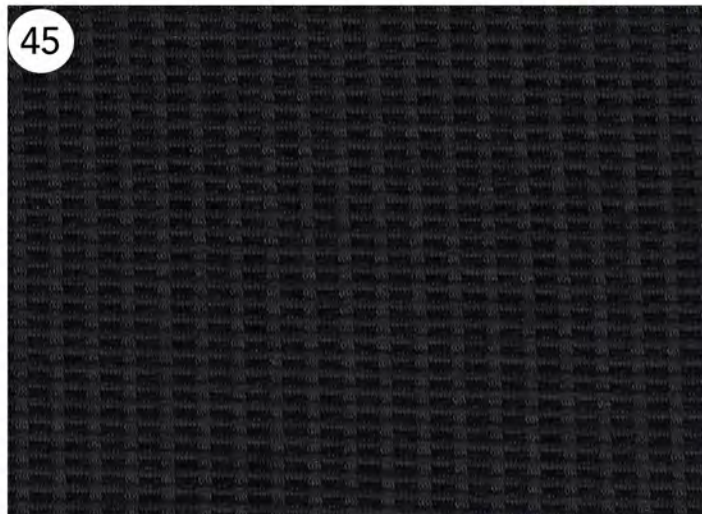
43

562 - YMYDOK-0 (145 GSM)
79% RECYCLED PES 14% ORGANIC CO 7% SP



44

450 - SK6361-0 (200 GSM)
77% PES 14% CO 7% XT2 2% SP



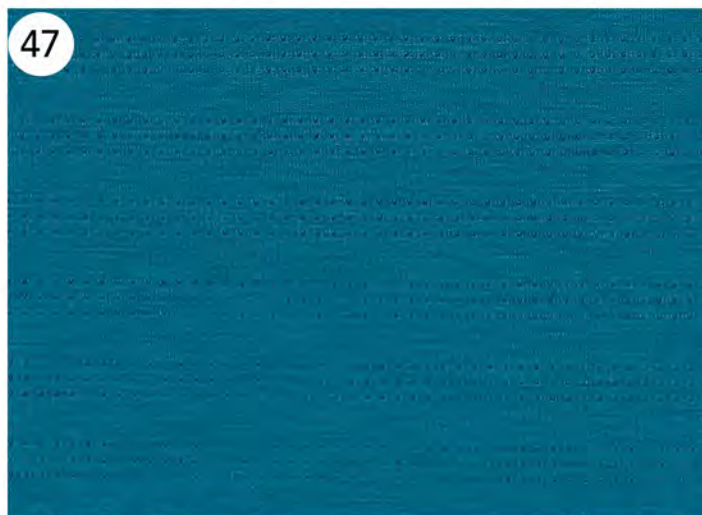
45

450 - SK5430-0 (140 GSM)
84% PES 11% LYO 5% SP



46

450 - SK5968-0 (145 GSM)
86% PES 14% CO



47

450 - SK6286-0 (140 GSM)
81% PES 14% Naia™ 5% EA



48

414 - DR-PALL-6535-0 (150 GSM)
75% PES 13% CO 8% SP 4% CAT DYE PES



MESH



49

183 - MCM-917-15-0 (220 GSM)
82% PES 11% LYO 7% SP



50

183 - MCM-1229-11-0 (95 GSM)
89% PES 11% LYO



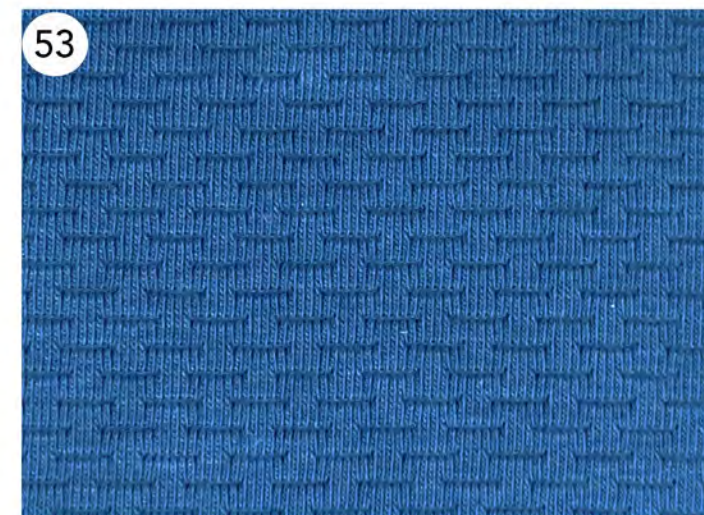
51

450 - SK5429-0 (130 GSM)
79% PES 11% LYO 10% SP



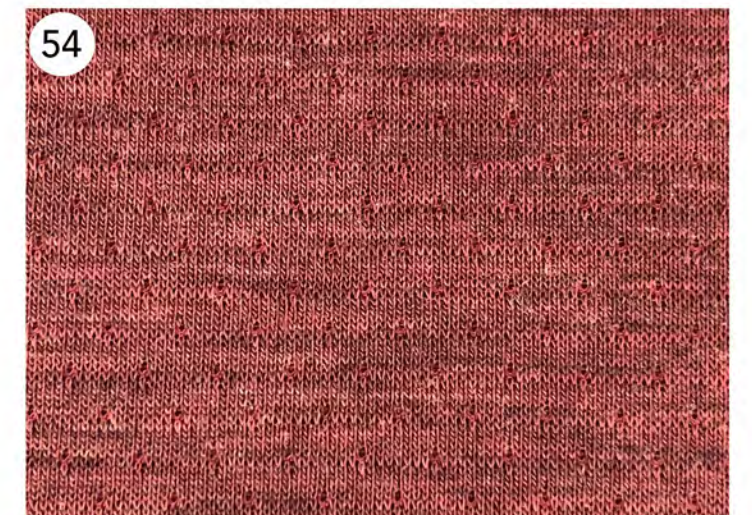
52

450 - SK6285-0 (160 GSM)
90% PES 10% Naia™



53

450 - SK5681-0 (190 GSM)
82% PES 14% Naia™ 4% SP

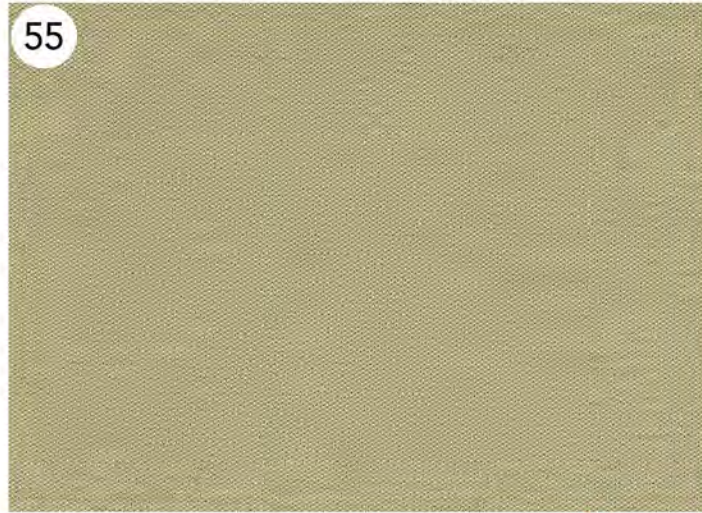


54

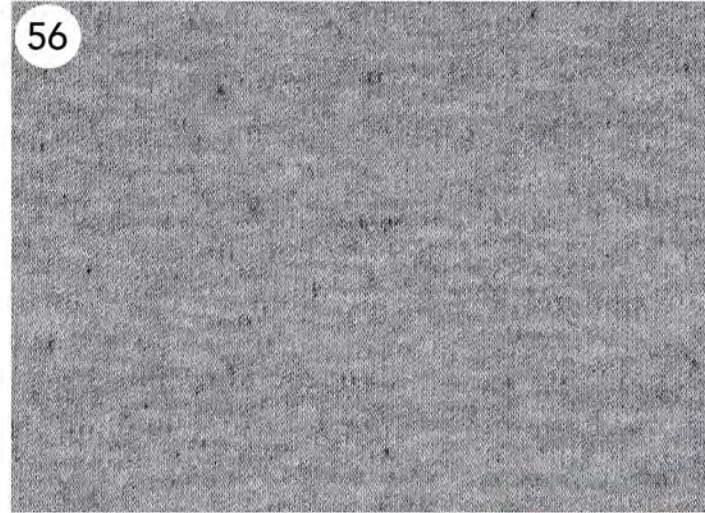
659 - SBK33156-0 (123 GSM)
86% PES 11% WO 3% SP



INTERLOCK



55
450 - SK6235-0 (170 GSM)
85% PES 15% Naia™



56
470 - 20593-0 (210 GSM)
81% PES 14% CO 5% SP



57
450 - SK4800-0 (270 GSM)
73% RECYCLED PES 17% PES 10% LYO



58
450 - SK4799-0 (260 GSM)
87% RECYCLED PES 10% LYO 3% SP



59
183 - MCJ-3243-1 (200 GSM)
89% PES 11% WO



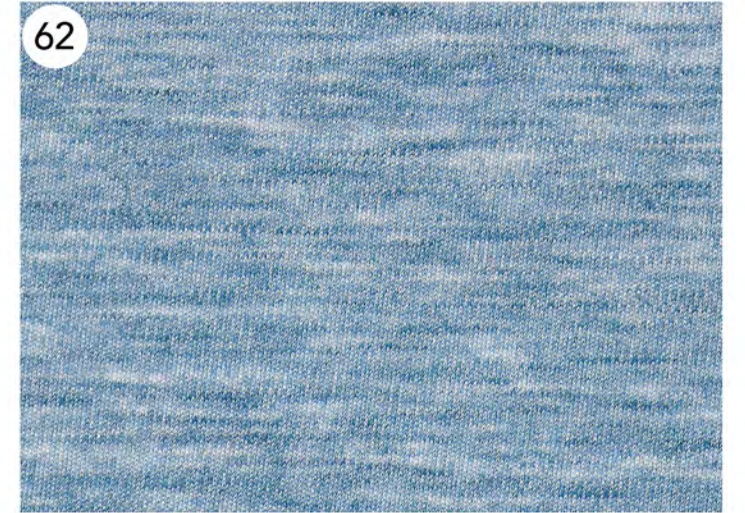
60
450 - SK6282-0 (185 GSM)
85% PES 15% Naia™



INTERLOCK



61
450 - SK5899-0 (270 GSM)
84% CAT DYE PES 12% WO 4% SP



62
450 - SK01953-0 (215 GSM)
85% PES 15% CO



63
450 - SK02193-0 (230 GSM)
80% PES 11% LYO 9% SP



64
640 - 4443-1 (275 GSM)
41% PES 43% WO 10% PA 6% LYO



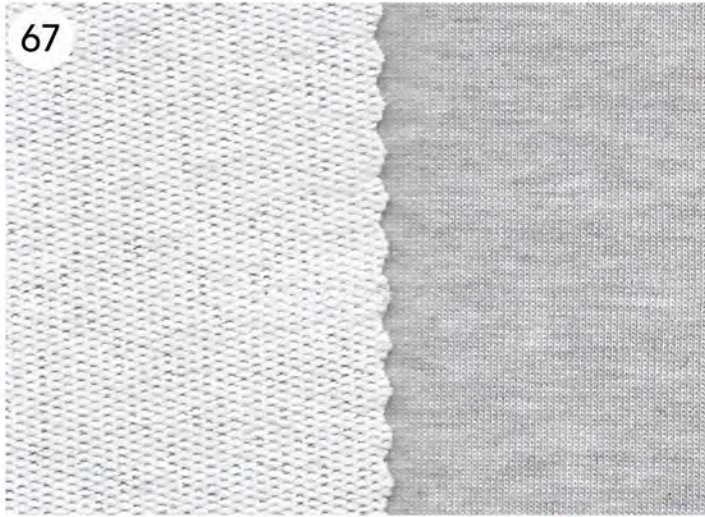
65
183 - MCJ-3243-0 (200 GSM)
60% PES 33% CAT DYE 7% LYO



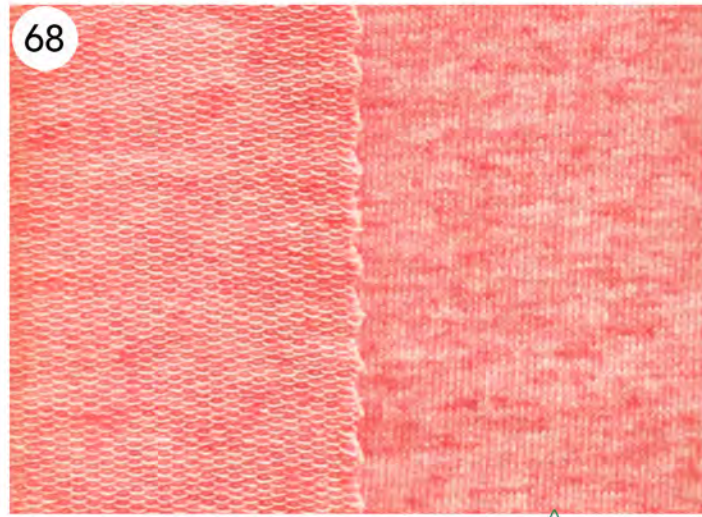
66
562 - YM1512010-0 (185 GSM)
88% PES 12% WO



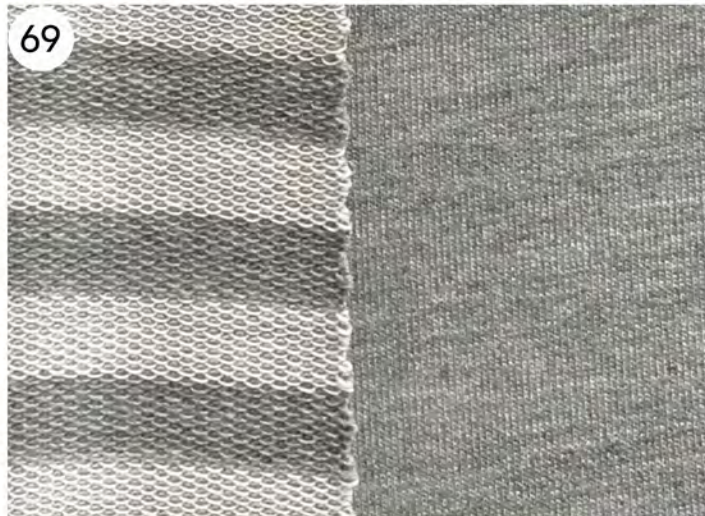
TERRY / FRENCH TERRY




67
641 - FKCP0119-0 (251 GSM)
84% RECYCLED PES 12% ORGANIC CO 4% SP 




68
470 - 20785-0 (240 GSM)
85% PES 12% HEMP 3% SP 



69
450 - SK6135-0 (280 GSM)
78% PES 14% BCI CO 8% SP 



70
183 - MCO-2405-12A-0 (250 GSM)
84% PES 7% LYO 9% SP 



71
659 - SBK33155B-0 (260 GSM)
83% PES 11% WO 6% SP 



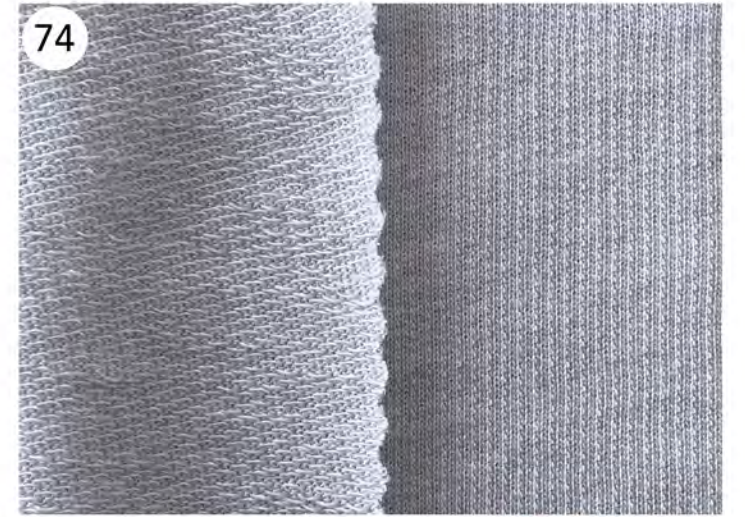
72
414 - DR-PA-6767-0 (285 GSM)
87% PES 13% CO 



TERRY / FRENCH TERRY




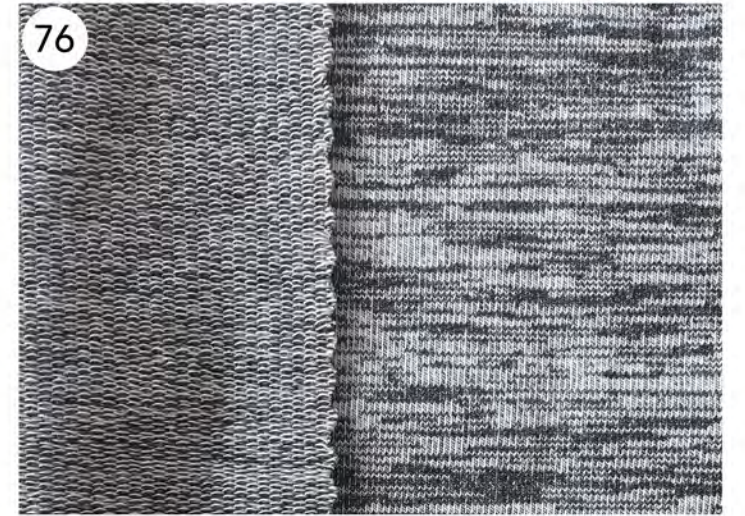
73
614 - KS888B-0 (260 GSM)
82% RECYCLED PES 14% ORGANIC CO 4% SP 




74
652 - RFT-0016-0 (190 GSM)
85% PES 15% CO 



75
614 - KS866B-0 (230 GSM)
85% RECYCLED PES 12% ORGANIC CO 3% SP 



76
500 - NFB2017KN-34-0 (350 GSM)
82% PES 11% CO 7% SP 



77
562 - YM1811016-0 (280 GSM)
83% PES 8% LYO 9% SP 



78
641 - FKRP0140-1 (296 GSM)
84% PES 12% LYO 4% SP 



FLEECE



79
532 - TF17031-0 (259 GSM)
90% PES 10% WO



80
470 - 20478-P-0 (350 GSM)
81% PES 14% CO 5% SP



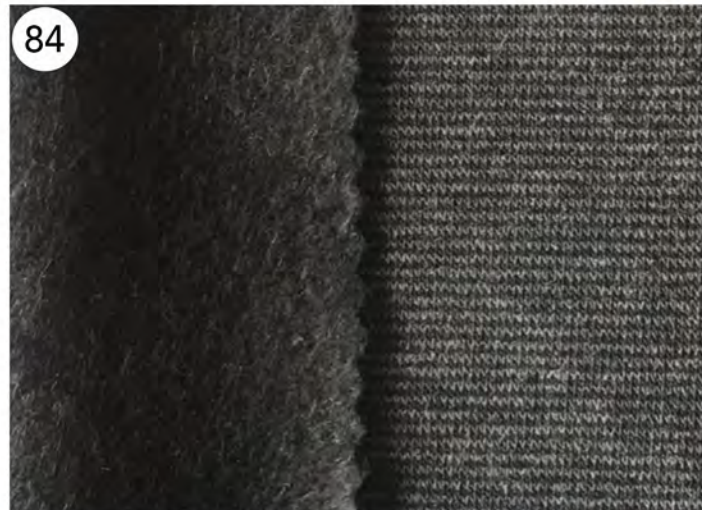
81
233 - P0570/19-0 (260 GSM)
70% PES 10% LYO 2% SP 18% RECY PES



82
663 - HTF-4086-0 (320 GSM)
59% RECY PES 10% ORGANIC CO 28% PES 3% SP



83
605 - KF8TS877-2 (245 GSM)
90% PES 10% SILK



84
562 - YM1708013-0 (225 GSM)
88% PES 12% CO



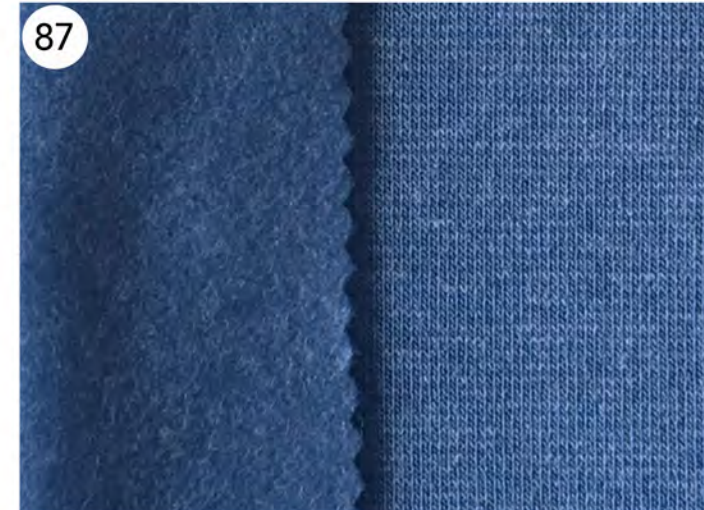
FLEECE



85
450 - SK4776-0 (270 GSM)
86% PES 8% LYO 6% SP



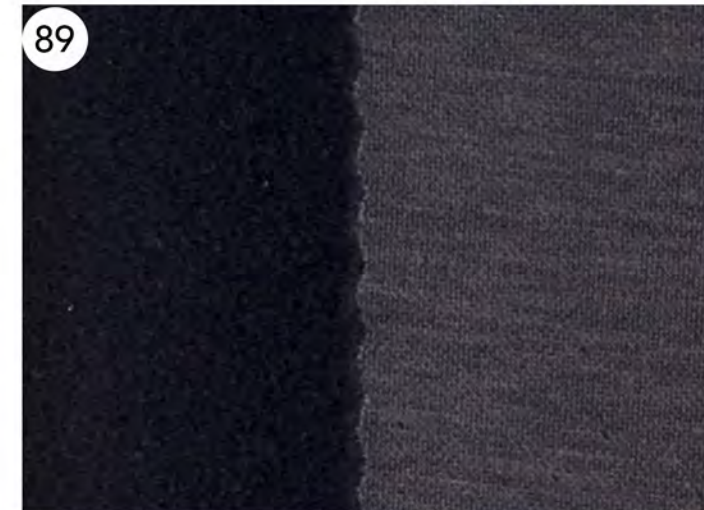
86
670 - 6222567-0 (250 GSM)
84% PES 11% WO 5% SP



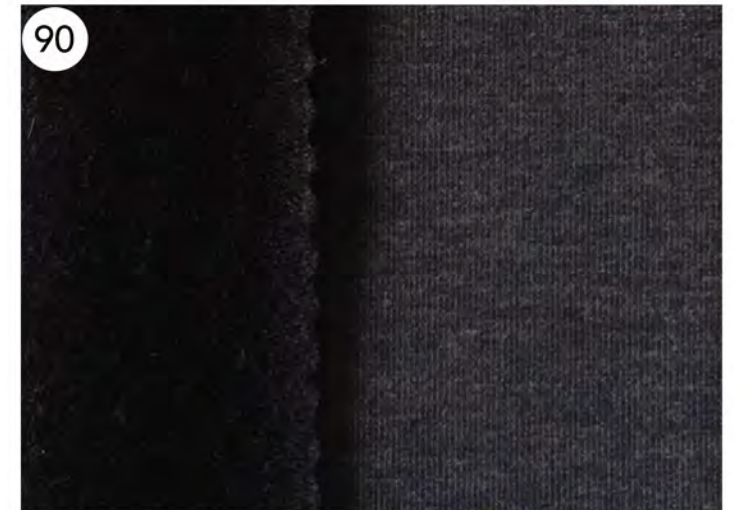
87
541 - YF-1545 (225 GSM)
89% PES 6% CO 5% LYO



88
652 - RFL-0025-0 (190 GSM)
85% PES 15% CO



89
663 - HTF-4085-0 (340 GSM)
88% PES 8% WO 4% SP



90
562 - YM1811017-0 (280 GSM)
83% PES 8% LYO 9% SP



STRIPES



91

646 - X2 - 1009-1 (165 GSM)
83% PES 11% LYO 6% SP



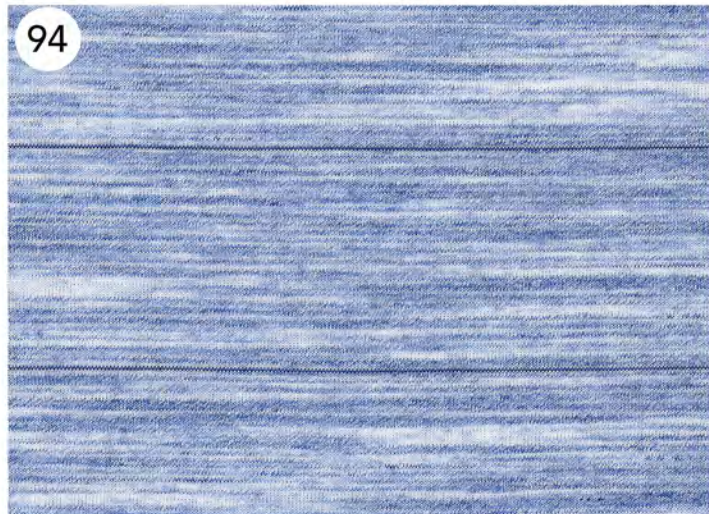
92

581 - AT19-4Y006-0 (185 GSM)
84% PES 12% LYO 4% SP



93

636 - CQ050-B-0 (165 GSM)
91% PES 9% LYO



94

166 - D1606-1008-0 (170 GSM)
83% PES 12% LYO 5% SP



95

636 - W0129-B-0 (161 GSM)
88% PES 12% WO



96

500 - NFB2017KN-31-0 (145 GSM)
85% PES 15% CO

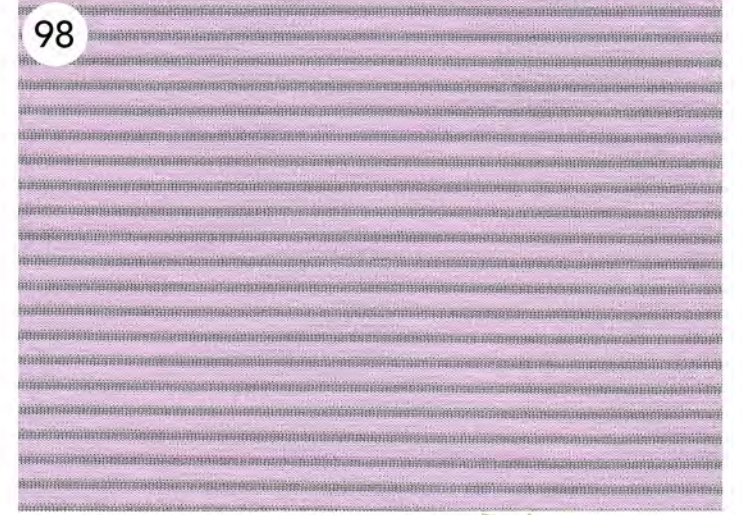


STRIPES



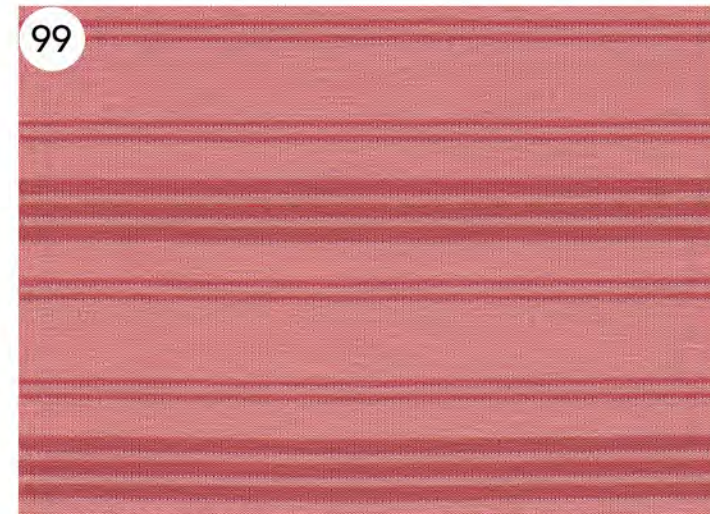
97

641 - FKRP0169-0 (212 GSM)
86% PES 6% LYO 8% SP



98

183 - MCJ-2554-3-0 (180 GSM)
91% PES 4% LYO 5% SP



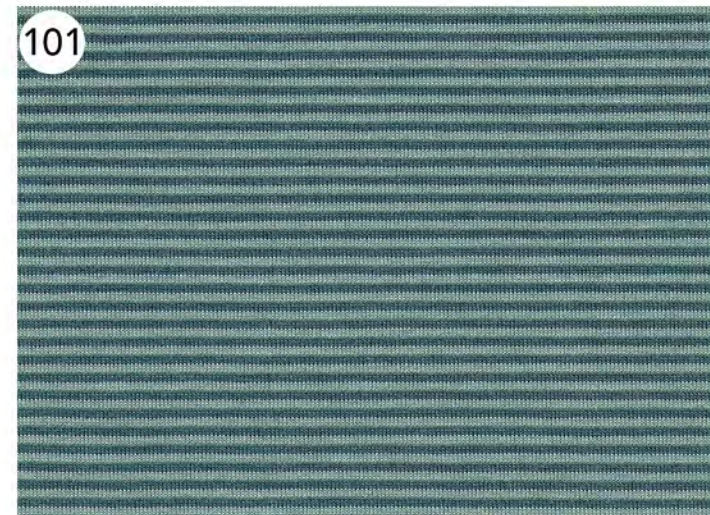
99

603 - GC-1A332-0 (173 GSM)
84% PES 12% LYO 4% SP



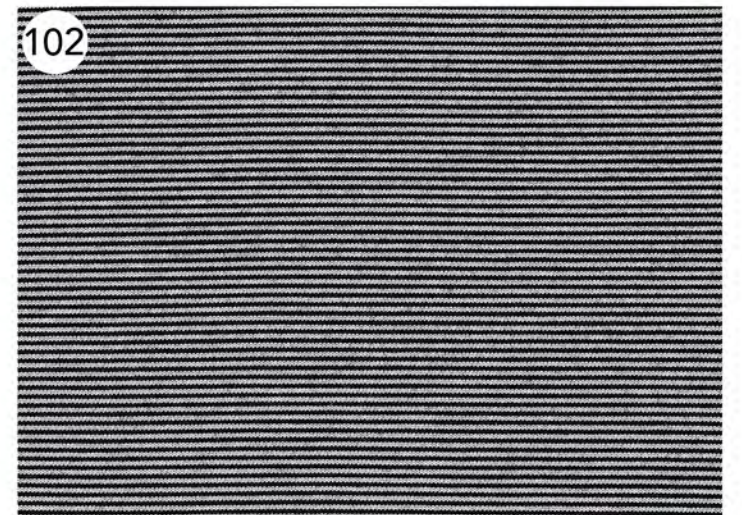
100

183 - MCJ-2554-4-0 (180 GSM)
92% PES 3% LYO 5% SP



101

603 - GC-1A272-1 (173 GSM)
84% PES 12% LYO 4% SP



102

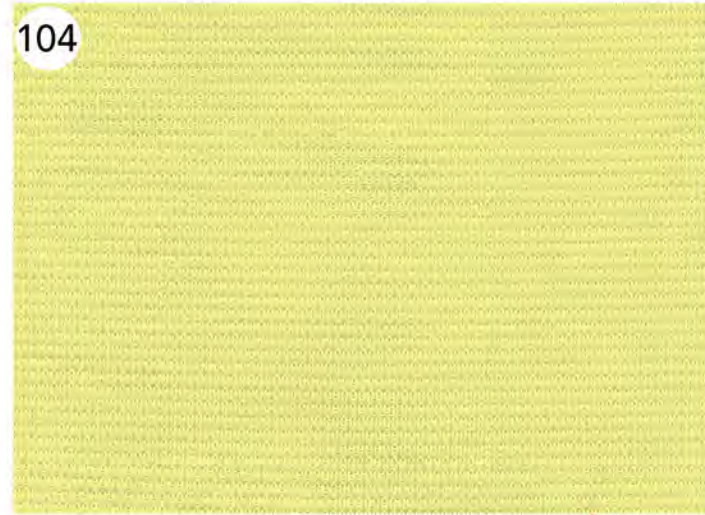
450 - SK02559-0 (145 GSM)
85% PES 12% WO 4% SP



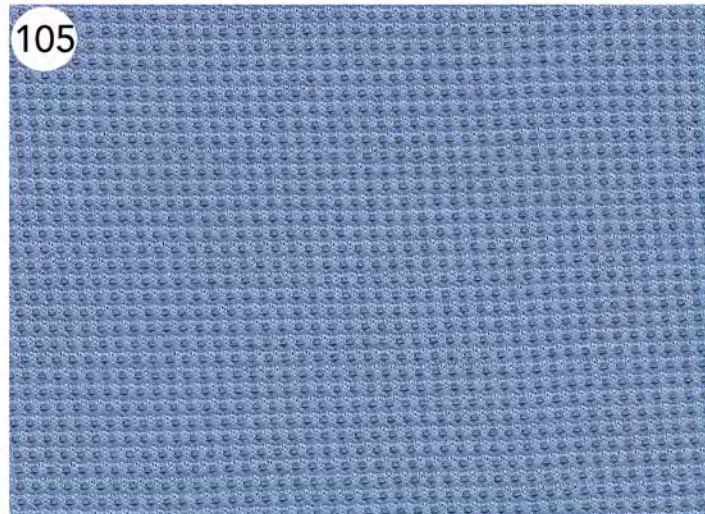
TEXTURES



103
614 - KS565B-0 (102 GSM) - Pique
88% PES 12% LYO



104
450 - SK6327-0 (155 GSM) - Interlock
92% PES 8% Naia™



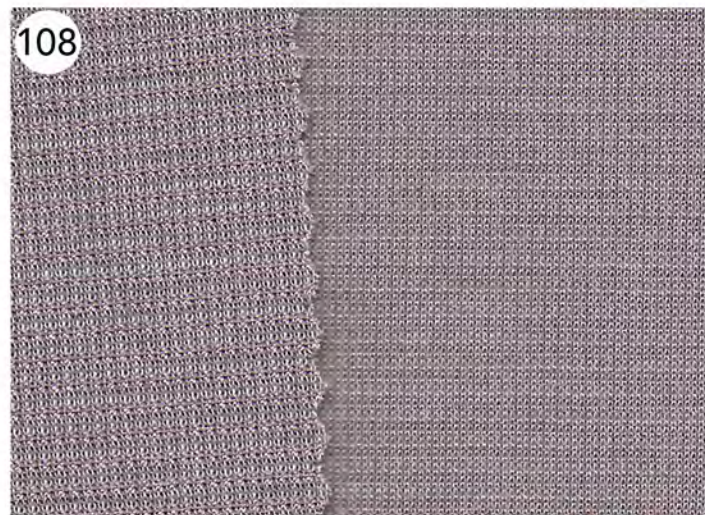
105
450 - SK5900-0 (230 GSM) - Waffle
86% PES 12% LYO 2% SP



106
414 - DR - PA-6939-0 (160 GSM) - Jersey
85% RECYCLED PES 15% ORGANIC CO



107
614 - KS867B-0 (180 GSM) - Jacquard
86% RECYCLED PES 11% ORGANIC CO 3% SP



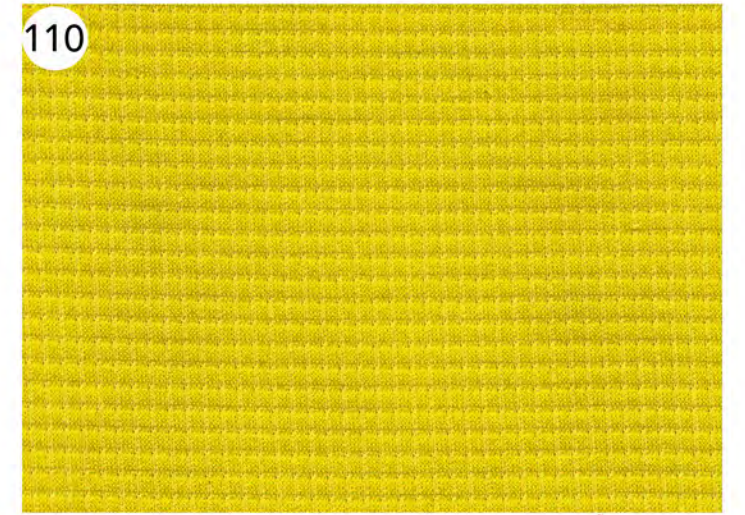
108
450 - SK6281-0 (145 GSM) - Pointelle
50% PES 9% Naia™ 41% CAT DYE PES



TEXTURES



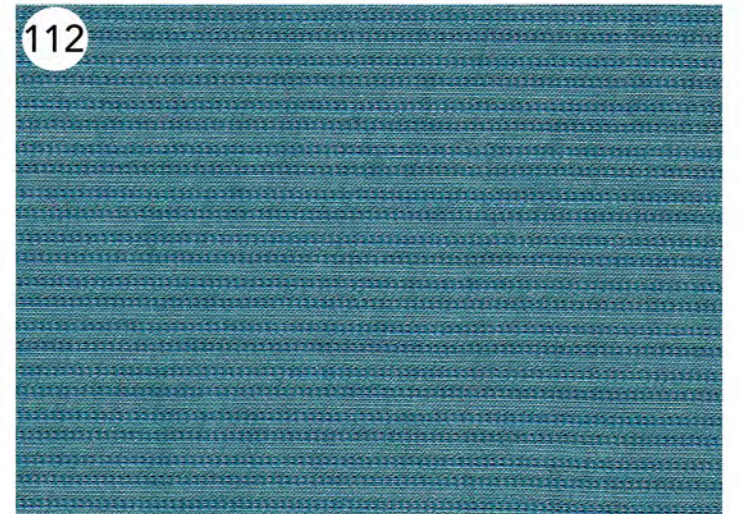
109
450 - SK6378-0 (210 GSM) - Jersey
88% PES 12% LYO



110
450 - SK6278-0 (215 GSM) - Jacquard
92% PES 8% Naia™



111
614 - KS861B-0 (146 GSM) - Pique
89% RECYCLED PES 11% LYO



112
614 - KS855B-0 (218 GSM) - Pique
85% RECYCLED PES 9% LYO 5% SP



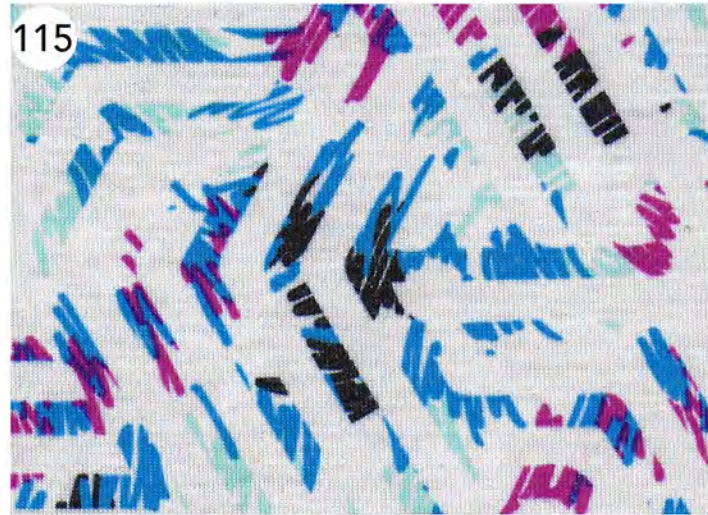
113
614 - KS859B-0 (175 GSM) - Pique
80% PES 14% CO 6% RECYCLED PES



114
641 - FKRP0175-0 (167 GSM) - Jersey
60% PES 8% LYO 4% SP 28% RECYCLED PES



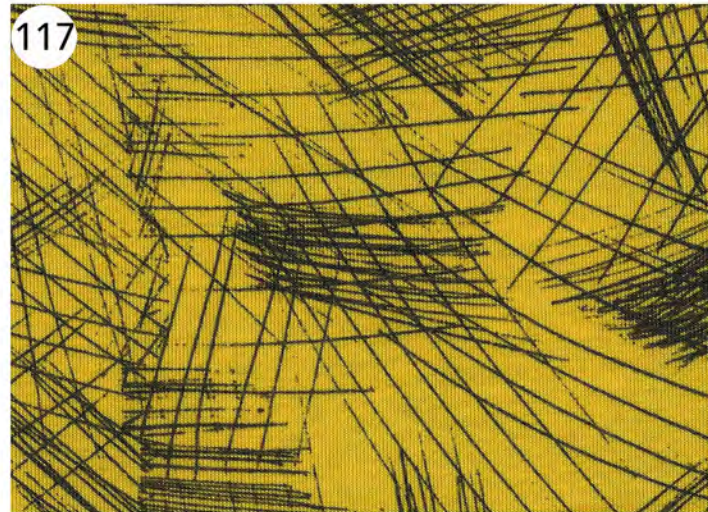
PRINTS



115
450 - SK00061-0 (175 GSM)
84% PES 11% WO 5% SP



116
450 - SK5677-0 (150 GSM)
81% PES 14% Naia™ 5% SP



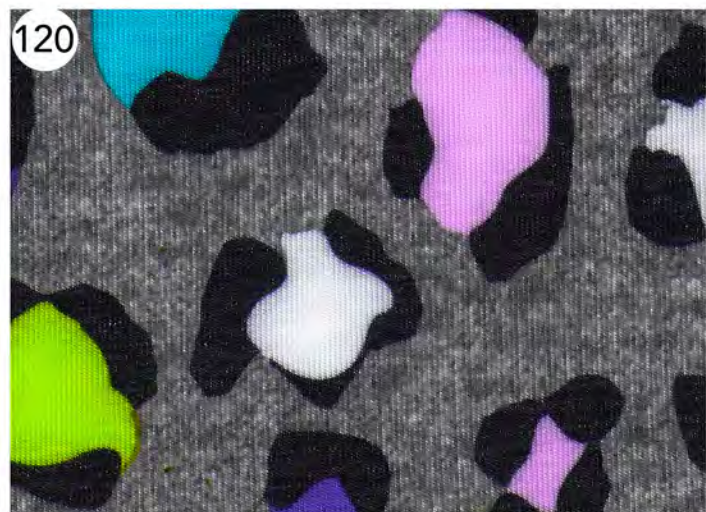
117
532 - T160405-0 (156 GSM)
83% PES 11% LYO 6% SP



118
450 - SK00061 (175 GSM)
84% PES 11% WO 5% SP



119
450 - SK5677-0 (150 GSM)
81% PES 14% Naia™ 5% SP



120
450 - SK00194-0 (163 GSM)
83% PES 11% LYO 6% SP



DENIM STYLE



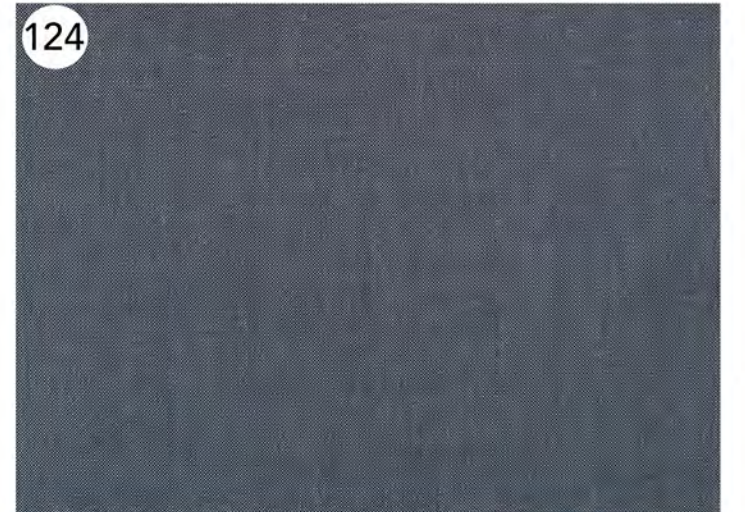
121
470 - 20388-0 (210 GSM) - Terry
84% PES 12% LYO 4% SP



122
183 - MCO-2934-4 (250 GSM)
82% PES 8% WO 10% SP



123
470 - ST11040-1 (170 GSM) - Plain Weave
64% CO 36% PES



124
450 - SP2536-0 (150 GSM) - Plain Weave
85% PES 15% CO

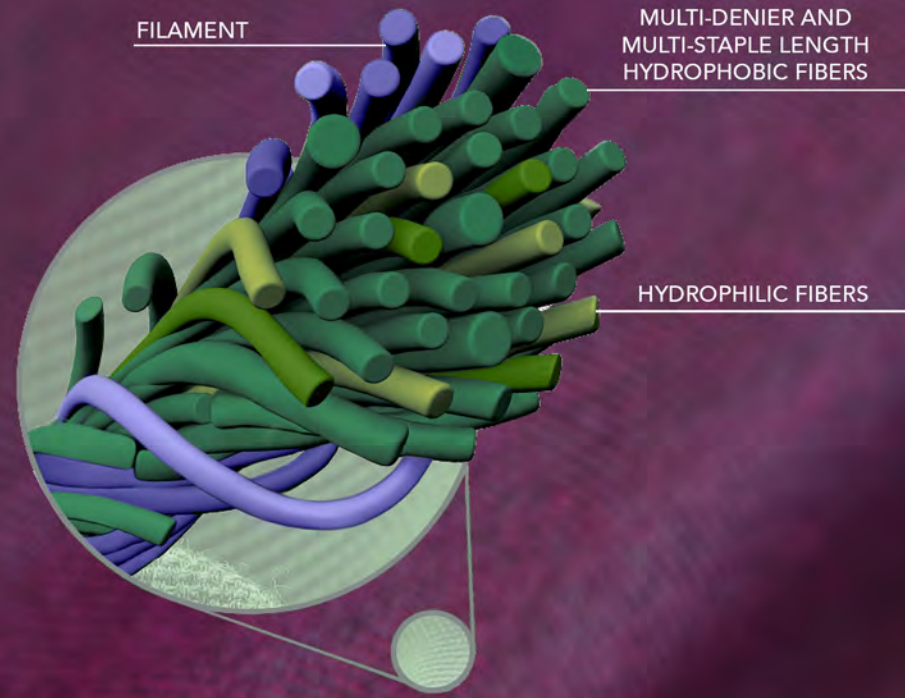


125
629 -DSP570006D1-0 (339 GSM) - Denim
69% CO 29% PES 2% SP



126
678 - 73P731 (325 GSM) - Denim
60% CO 35% PES 4% LYO 1% SP





MOISTURE WICKING



FAST DRYING



PERMANENT PERFORMANCE



SUPERIOR COMFORT



ABRASION RESISTANCE



DriFil Technology

DriFil is an innovative new technology from *drirelease* which optimizes both the comfort and durability of performance fabrics. *drirelease* DriFil is an engineered high performance yarn consisting of a blend of multi-denier + multi-staple length polyester, a touch of hydrophilic fibers, and a protective wrap of continuous filaments.

Fabrics utilizing our engineered blends provide superior wicking, faster drying, excellent abrasion resistance, and greater overall peak performance when compared to other technologies on the market. Easy-care and freedom of movement are other benefits from DriFil to complete your selection of *drirelease* especially for leggings and tight silhouette providing the best comfort ever.



149

470 - 20754 (270 GSM) - Terry
64% PES 22% PA 9% LYO 5% SP



150

470 - 20626-0 (300 GSM) - Interlock
49% PES 27% PA 12% LYO 7% SP



151

470 - 20790-0 (190 GSM)
55% PES 24% PA 13% LYO 8% SP



152

470 - 20779-0 (310 GSM)
55% PES 28% PA 11% LYO 6% SP



153

470 - 20791-0 (280 GSM)
54% PES 28% PA 11% LYO 7% SP



154

470 - 20788-0 (150 GSM)
58% PES 30% PA 12% LYO



MORE COMFORT TECHNOLOGIES



With the company motto of Comfort is our Promise, we are continually striving to make improvements in textiles that help you compete at the highest level or just enjoy the day.

These transformative technologies include an active particle that accelerates the drying of filament polyester fabrics (GEO) and a performance fleece that wicks sweat as well as it warms (LOFT).



MOISTURE WICKING



FAST DRYING



4 SEASONS



SUPERIOR COMFORT



PREMIUM QUALITY



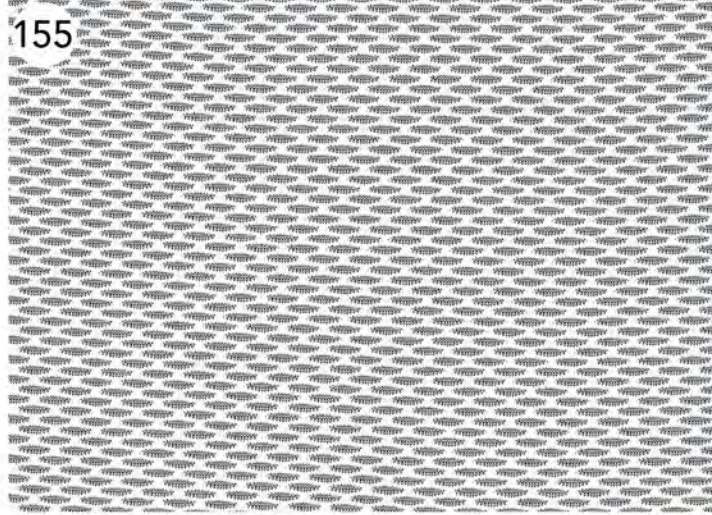
Comfort all year around

GEO uses proprietary hydrophilic active particles derived from metal oxides that have thermal conductivity 3000% greater than that of polyester polymer. The active particles are added during dyeing of filament polyester fabrics or yarns and are locked into the fiber structure to provide permanent performance for the life of the fabric and garment.

Moisture management (wicking) is inherent to GEO as the active hydrophilic particles effectively transport moisture through the fabric and provides the energy to drive the moisture out by absorbing the heat from the body.

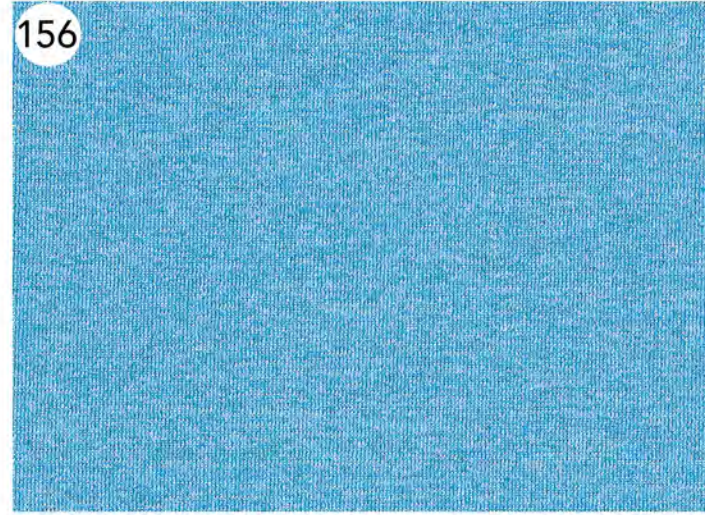
GEO is a unique and adaptable technology that provides thermoregulation by effectively managing heat and moisture transfer in the fabric, thus providing superior comfort to the wearer.





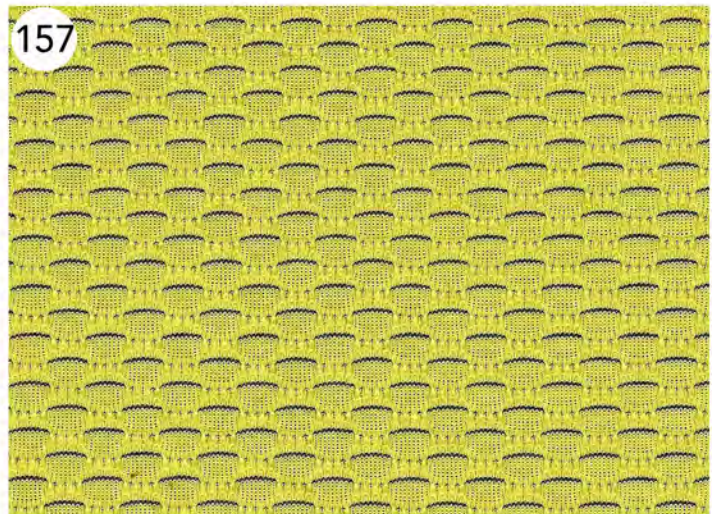
155

612 - K02984A0-0 (89 GSM)
92% PES 8% SP



156

612 - K06626W-2-0 (200 GSM)
88% PES 12% SP



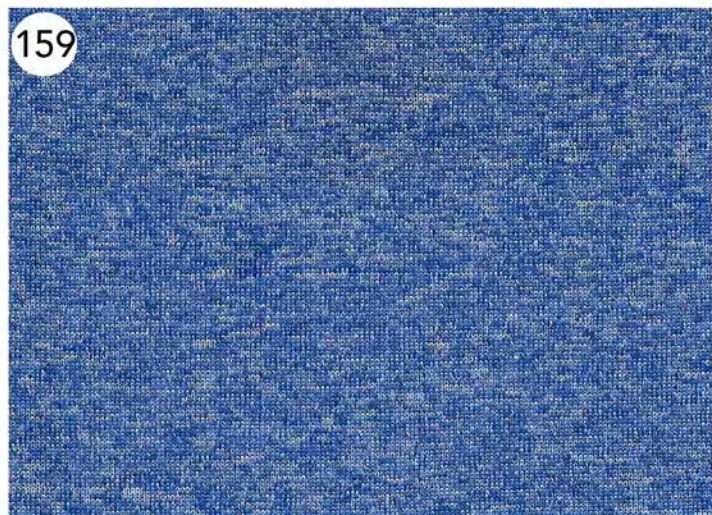
157

414 - GR-PL-6537-0 (140 GSM)
85% PES 8% SP 7% CAT DYE PES



158

612 - K07248W-0 (260 GSM)
74% PES 26% SP



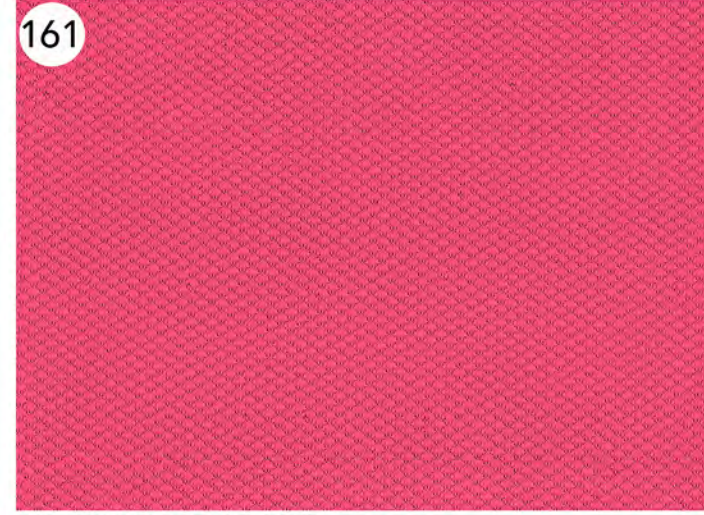
159

414 - E-GR-P-6002-0 (140 GSM)
100% PES



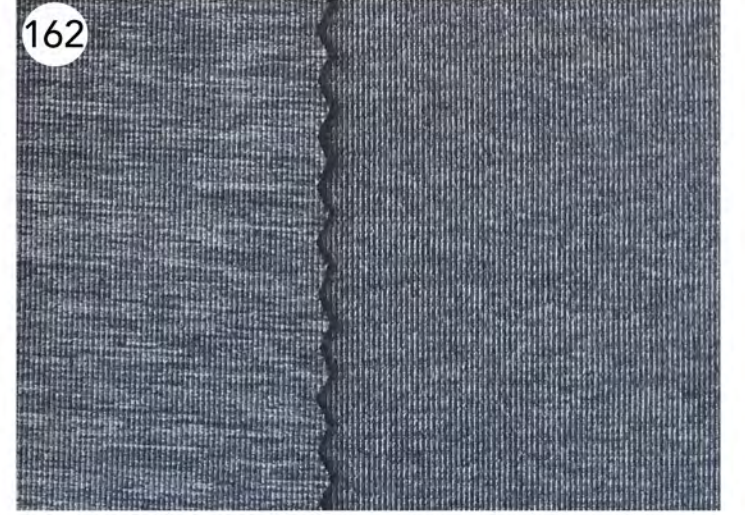
160

414 - GR-P-6945-0 (130 GSM)
100% RECYCLED PES



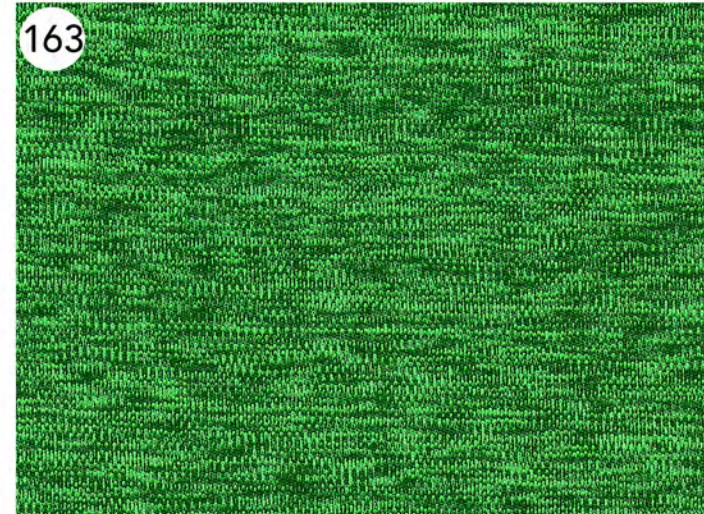
161

612 - K05611A0-0 (154 GSM)
95% PES 5% SP



162

612 - K08509A1-0 (160 GSM)
92% PES 8% SP



163

414 - GR-P-6241-0 (268 GSM)
100% TEXTURED PES



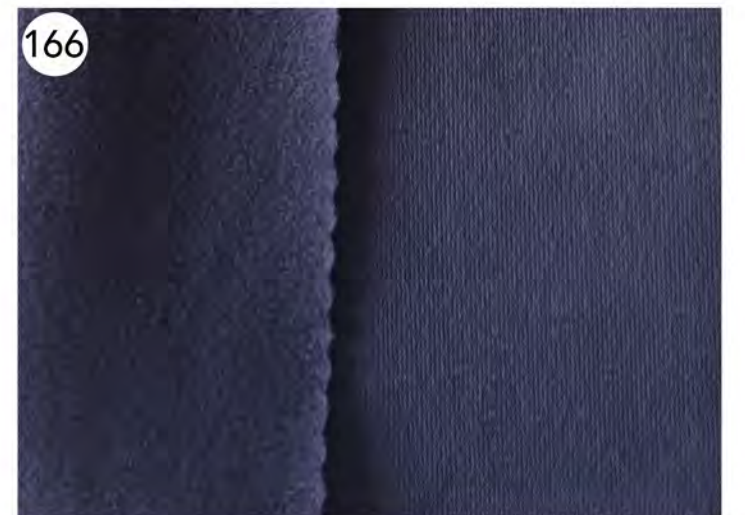
164

612 - K05319WF6-0 (215 GSM)
90% PES 10% SP



165

612 - K05444A1-0 (105 GSM)
100% PES



166

612 - K05546A1-0 (280 GSM)
88% PES 12% SP

MOISTURE WICKING



FAST DRYING



HEAT RETAINING



SUPERIOR COMFORT



PREMIUM QUALITY



Fleece that wicks

LOFT is a range of innovative performance knit fleeces that offer durable mid layer and outer layer fabrics for heat retention with wicking and fast drying characteristics.

Our research and data shows that a performance mid layer and outer layer is just as important for comfort as the performance base layer. The release of moisture is facilitated by moving sweat from the body to the performance fleece outer layer where the moisture evaporates.

LOFT combined with the *direlease* base layer provides the most comfortable system.



167



594 - HT-18139-0 (250 GSM)
100% RECYCLED PES

168



594 - HT-18120-0 (210 GSM)
90% PES 10% EA

169



594 - HP-17199-0 (160 GSM)
100% PES

170



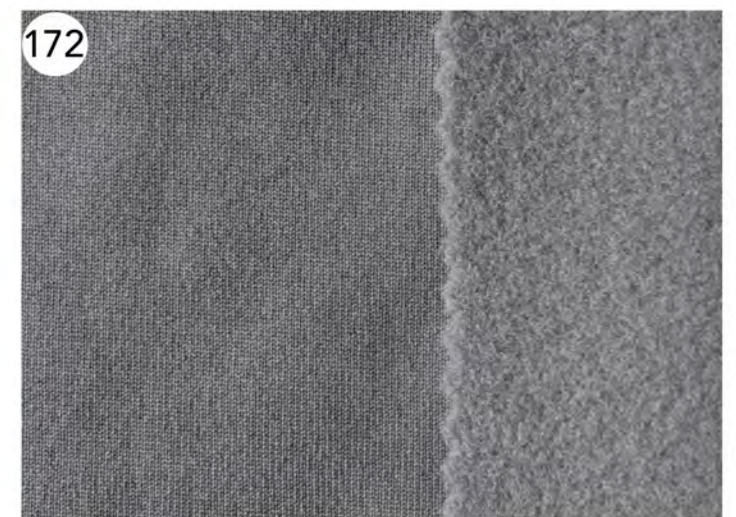
594 - HT18092-0 (300 GSM)
100% PES

171



594 - HT-18093-0 (200 GSM)
100% PES

172



594 - HP-17198-0 (260 GSM)
85% PES 15% SP





causa
Design * Develop * Deliver

LYO : LYOCELL

CO : COTTON

SP : SPANDEX

PA : POLYAMIDE (Nylon)

PES : POLYESTER

PC : ACRYLIC

VI : VISCOSE (Rayon)

WO : WOOL

CAS : CASHMERE

AC : ACETATE

SE : SILK

LI : LINEN

HA : HEMP



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